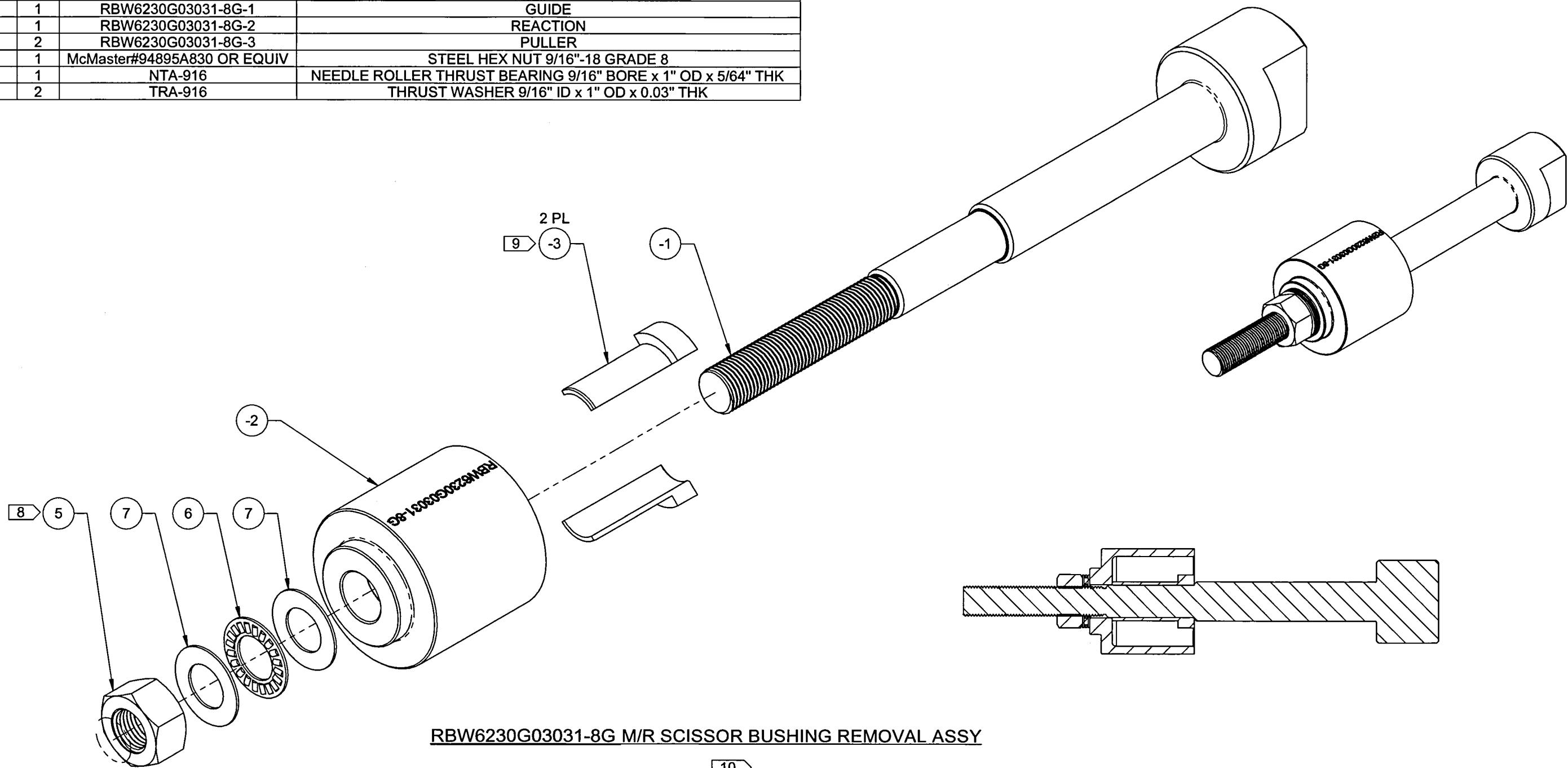


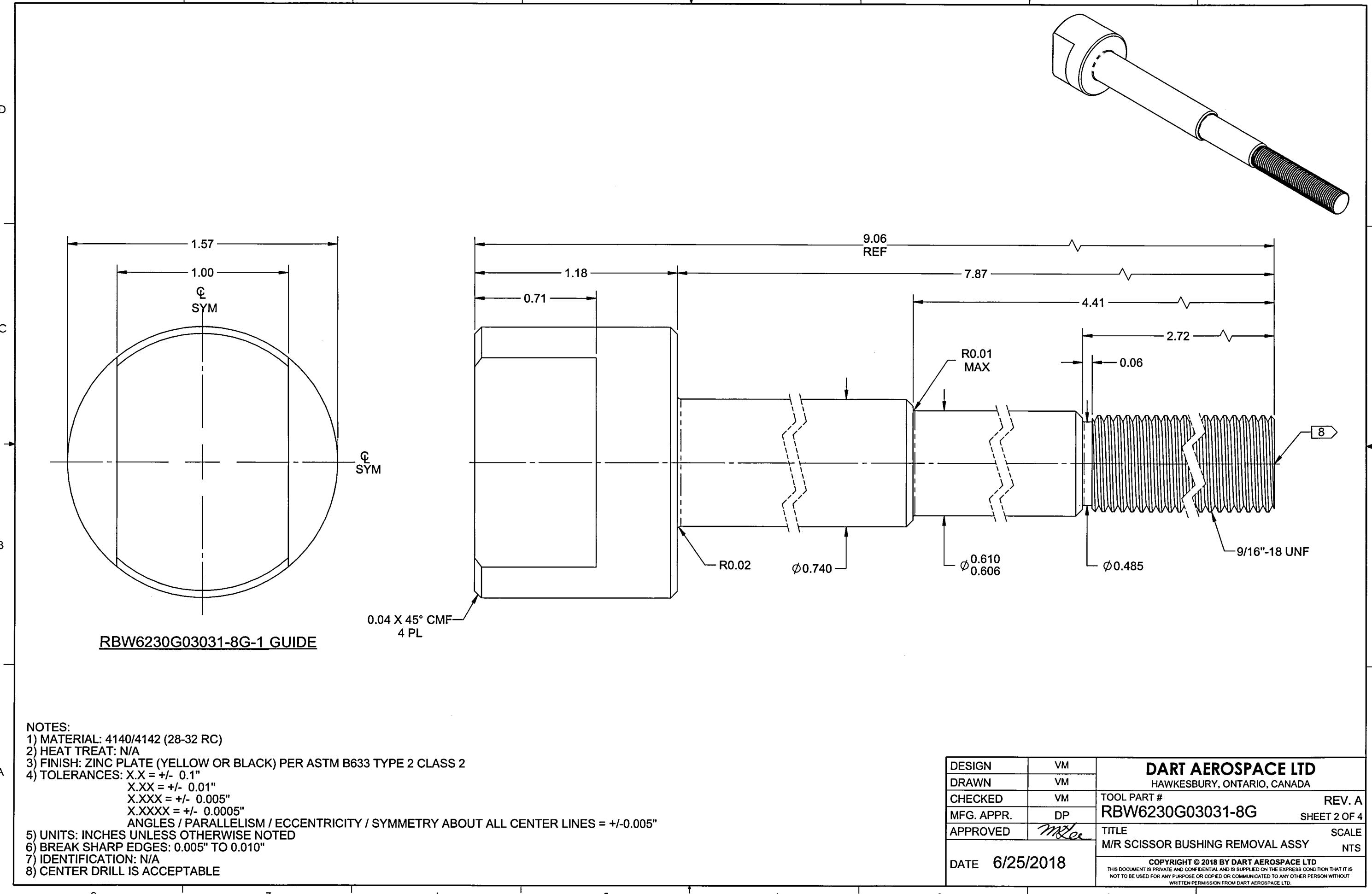
ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6230G03031-8G-1	GUIDE
-2	1	RBW6230G03031-8G-2	REACTION
-3	2	RBW6230G03031-8G-3	PULLER
5	1	McMaster#94895A830 OR EQUIV	STEEL HEX NUT 9/16"-18 GRADE 8
6	1	NTA-916	NEEDLE ROLLER THRUST BEARING 9/16" BORE x 1" OD x 5/64" THK
7	2	TRA-916	THRUST WASHER 9/16" ID x 1" OD x 0.03" THK



NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1"
X.XX = +/- 0.01"
X.XXX = +/- 0.005"
X.XXXX = +/- 0.0005"
ANGLES / PARALLELISM / ECCENTRICITY / SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A
- 8) ASSEMBLE AS SHOWN, INSTALL ITEM 5 HAND TIGHT
- 9) RETAIN ITEMS -3 WITH ELASTIC BAND
- 10) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

A	NEW ISSUE	18-573	VM
REV.	DESCRIPTION	ECN #	BY
DESIGN	VM	DART AEROSPACE LTD	
DRAWN	VM	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6230G03031-8G	SHEET 1 OF 4
APPROVED	<i>[Signature]</i>	TITLE	SCALE
		M/R SCISSOR BUSHING REMOVAL ASSY	NTS
DATE	6/25/2018	COPYRIGHT © 2018 BY DART AEROSPACE LTD	
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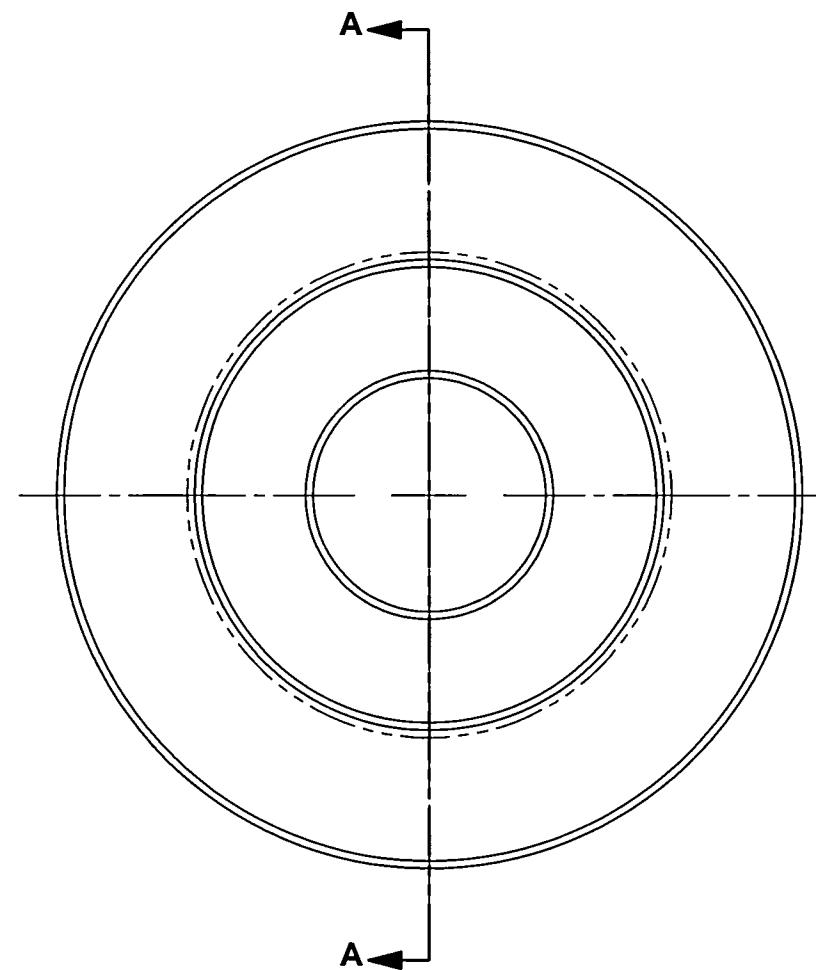


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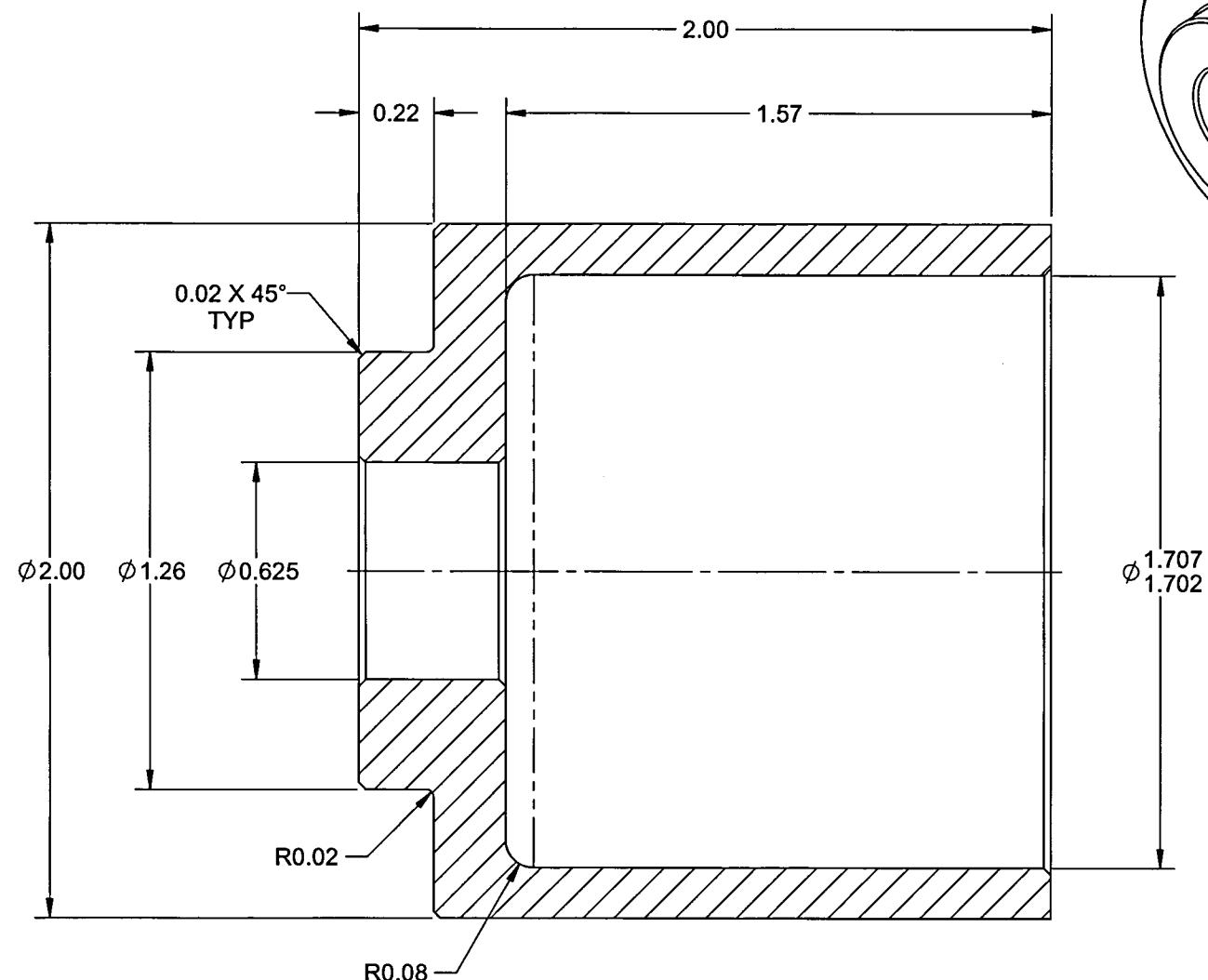
D

C

B



RBW6230G03031-8G-2 REACTION



A

NOTES:

- 1) MATERIAL: 6061-T6 / 7075-T6
- 2) HEAT TREAT: N/A
- 3) FINISH: ANODIZE RED PER MIL-A-8625 TYPE 2 CLASS 2
- 4) TOLERANCES: X.X = +/- 0.1"
X.XX = +/- 0.01"
X.XXX = +/- 0.005"
X.XXXX = +/- 0.0005"

- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: 0.005" TO 0.010"
- 7) IDENTIFICATION: MACHINE ENGRAVE PER CAD MODEL AS SHOWN OR DOT MARK T/N AS SHOWN

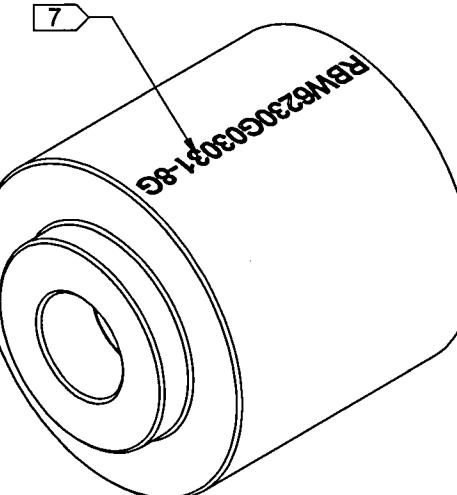
5

4

3

2

1



DESIGN	VM	DART AEROSPACE LTD	
DRAWN	VM	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM	TOOL PART #	
MFG. APPR.	DP	RBW6230G03031-8G	
APPROVED	<i>[Signature]</i>	REV. A SHEET 3 OF 4 TITLE M/R SCISSOR BUSHING REMOVAL ASSY SCALE NTS	
DATE 6/25/2018		COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

